

## JB-FBP-4W 纸袋折口热压封口机

JB-FBP-4W Paper bag folding heat press sealing machine

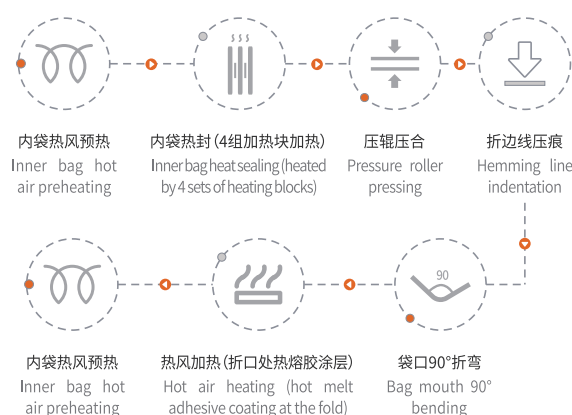
FBP纸袋折口热压封口机适合多层纸袋的折口、加热、压合、内衬袋的预热、热封及外袋的折口、加热、对袋涂有热熔胶的袋口舌部分压合等方式的包装。采用光、机、电一体化的先进技术，可按编程自动完成袋口的张开、热风预热内袋、热封内袋、折边线压痕、袋口折边、热风加热、袋口压合等工序。此种方式的纸袋包装，工作效率高，袋口牢固度好，气密性能佳，可防尘、防潮、防霉、防污染，使包装物受到妥善的保护。

FBP paper bag folding hot press sealing machine is suitable for folding, heating, pressing, preheating, heat sealing of inner liner bags and folding and heating of outer bags, and pressing the tongue part of the bag coated with hot melt glue, etc. Way of packaging. Adopting the advanced technology of integration of light, machine and electricity, it can automatically complete the opening of the bag mouth according to the programming, hot air preheating the inner bag, heat sealing the inner bag, hem line indentation, bag mouth folding, hot air heating, bag mouth pressure Collaboration process. Paper bag packaging in this way has high work efficiency, good bag mouth firmness, good air tightness, dustproof, moistureproof, mildewproof, and pollution-proof, so that the packaging is properly protected.



### 信封袋折边热封机工作流程:

Envelope bag folding heat sealing machine working process:



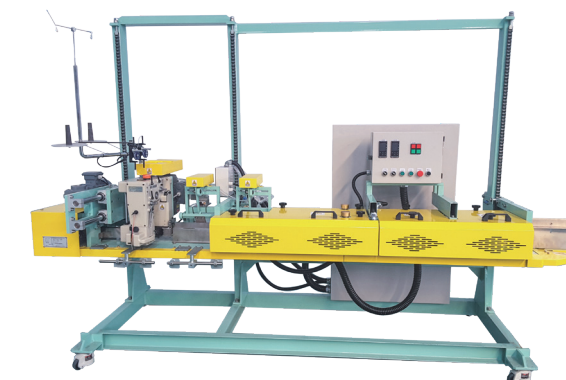
### 主要技术参数The main technical parameters

型号 Mode	JB-FBP-4W
密封速度 Sealing Speed	7~12 m/min
加热块功率 Heating Block Power	0.5×8 Kw
加热管功率 Heating Tube Power	0.3×2 Kw , 0.75×3 Kw
热风电机功率 Hot Air Motor Power	0.55 Kw
总功率 Total Power	7.5 Kw
设备尺寸 Equipment Size	3662×1019×2052 mm
重量 Weight	~550 mm
封口高度(距地面) Sealing Height(Off the ground)	800~1700 mm
折口高度 Fold Height	50 mm
密封温度 Sealing Temperature	0~400°C
适用范围 Scope Of Application	三层纸袋内衬PE膜热封或复合袋 Three-layer paper bag lined with PE film heat-sealed or composite bag

## JB-BZR 编织袋热封缝合机系列

JB-BZR Woven Bag Heat-sealing Stitching Machine Series

BZR编织袋热封缝合机系列使用控制器、电机变频调速控制器、加热系统检测器件构成控制系统的主体，实现整个热合机的协调控制。系统具有加热系统检测、自动报警停机、故障显示功能，并有完善的故障保护及连锁停机功能。整个操作系统使用简单，功能完善，便于检修和维护。整套设备由自动导入装置、自动热封装置、自动缝包装置、自动包热熔纸热合装置及现场控制柜组成。实现热封内膜、外袋缝口、热熔纸热封工序一体化完成，有效提高工作效率并减少人工成本。



The BZR woven bag heat-sealing sewing machine series adopt the controller, the motor frequency conversion speed controller, and the heating system detection device to form the main body of the control system to realize the coordinated control of the entire heat sealing machine. The system has the functions of heating system detection, automatic alarm shutdown, fault display, and perfect fault protection and chain shutdown. The entire operating system is simple to use, complete functions, easy overhaul and maintenance. The whole set of equipment is composed of an automatic lead-in device, an automatic heat sealing device, an automatic sewing device, an automatic wrapping hot melt paper heat sealing device and an on-site control cabinet. The process of heat sealing the inner film, the sealing of the outer bag, and the hot-melt paper heat-sealing process is integrated, so as to effectively improves work efficiency and reduces labor costs.

### 主要技术参数The main technical parameters

型号 Mode	JB-BZR-1	JB-BZR-2	JB-BZR-3
密封速度 Sealing Speed	7~10 m/min	7~10 m/min	10~15 m/min
加热块功率 Heating Block Power	0.5×12 Kw	0.5×8 Kw	0.5×8 Kw
密封机功率 Sealing Machine Power	0.55 Kw	0.4 Kw	0.55 Kw
缝纫机功率 Sewing Machine Power	0.4 Kw	0.4 Kw	0.4 Kw
袋口清洁功率 Cleaning Power Of Bag Mouth	0.55 Kw (备选Alternative)	0.55 Kw (备选Alternative)	0.55 Kw (备选Alternative)
总功率 Total Power	7.5 Kw	5.5 Kw	~5.5 Kw
设备尺寸(mm) Equipment Size	3750×1090×2052	3153×1090×2052	3153×1090×2052 (参考reference)
重量 Weight	~850 Kg	~650 Kg	~650 Kg
缝合机头 Sewing Head	GS-7C	GS-7C	GS-9C
封口高度(距地面) Sealing Height (Off The Ground)	800~1700 mm	800~1700 mm	800~1700 mm
密封温度 Sealing Temperature	0~400°C	0~400°C	0~400°C
适用范围 Scope Of Application	<b>JB-BZR-1</b> : 编织(涂膜)袋,袋内PE膜热封,外封热熔胶带 Woven (film-coated) bag, PE film heat-sealed inside the bag, hot-melt tape outside the bag  <b>JB-BZR-2</b> : 编织(涂膜)袋,袋内PE膜热封,外封皱纹纸带 Woven (coated) bag, heat-sealed PE film inside the bag, and crepe paper tape outside the bag  <b>JB-BZR-3</b> : 编织(涂膜)袋,袋内PE膜热封,外袋折边缝边 Woven (coated) bags, heat-sealed PE film inside the bag, and hem sewing on the outer bag		
包装袋要求 Packaging Bag Requirements	1.外袋熔点在140°C-150°C,内袋熔点100°C(内外袋温差达30-50°C及以上) 2.物料至袋口顶端距离应不小于250mm。 3.内PE袋与外袋袋口须顶部平齐。 1. The melting point of the outer bag is 140°C-150°C, and the melting point of the inner bag is 100°C (the temperature difference between the inner and outer bags is 30-50°C and above) 2. The distance between the material and the top of the bag mouth should be not less than 250mm. 3. The top of the inner PE bag must be the level of the outer bag.		